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005017

D205-633-011
Job Sheet 181905



Part No: D205-633-011

Job Qty: 2 ea

Part Name: Heli-Access-Step™ - High Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/17/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:F 02.07.11 Reformat; Removed D3010 RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	2 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs	8/17/18	8/17/18	0.00	0.00	Packaging1-2	DAS	
120	QC	2 pcs	8/17/18	8/17/18	0.00	0.00	QC4	G	
130	Packaging	2 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1	9-89	
135	DC	2 pcs	8/17/18	8/17/18	0.00	0.00	DC		
140	QC21-FG	2 Ea	8/17/18	8/17/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D205-633-011 Location:FG082
Descriptions: 135 - Photocopy bluefile & type labels per PPP205-633-011 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5067888
AN4-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5055982
AN4-7A	Bolt	4 Ea (2 ea)	90-Start up Operation	5052520
AN5-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5056344
AN5-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5103257
D2021-101	Eyebolt	2 Ea (1 ea)	90-Start up Operation	5091944X1 F162445V1
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	5071656X3 5059045X1
D2022-103	Spacer	4 Ea (2 ea)	90-Start up Operation	5071656X3 5059045X1
D2562-001	Strut 19.68"	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2563	Step Weldment Assembly	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-101	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-103	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-105	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-107	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-109	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
D2565-111	Strut	2 Ea (1 ea)	90-Start up Operation	5071656X3 5059045X1
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5071656X3 5059045X1
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	5071656X3 5059045X1
NAS1149D0463J	Washer	30 Ea (15 ea)	90-Start up Operation	5071656X3 5059045X1
NAS1149D0563J	Washer	8 Ea (4 ea)	90-Start up Operation	5071656X3 5059045X1



Container No: S102811



Part: D205-633-011

Job No: 181905

Serial No/Batch: S102811

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-57 Issue 5, FAA STC SR00592NY 03/08/01, FAA STC

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	2	433	0
	AN4-5A	4	221	0
	AN4-6A	4	1,346	0
	AN4-7A	4	84	0
	AN5-14A	2	74	0
	AN5-6A	2	10	0
	D2021-101	2	30	0
	D2022-101	4	11	0
	D2022-103	4	9	0
	D2562-001	2	7	0
	D2563	2	4	0
	D2565-101	2	5	0
	D2565-103	2	5	0
	D2565-105	2	5	0
	D2565-107	2	7	0
	D2565-109	2	5	0
	D2565-111	2	6	0
	MS21042L4	16	5,882	0
	MS21042L5	4	1,104	0
	NAS1149D0463J	30	9,983	0
	NAS1149D0563J	8	2,086	0
Part Specifications				
Specifications could not be found.				

Plex 8/13/18 11:49 AM dart.white.jesse

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	3	3	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

REFERENCE ONLY

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Date: 13.12.13

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